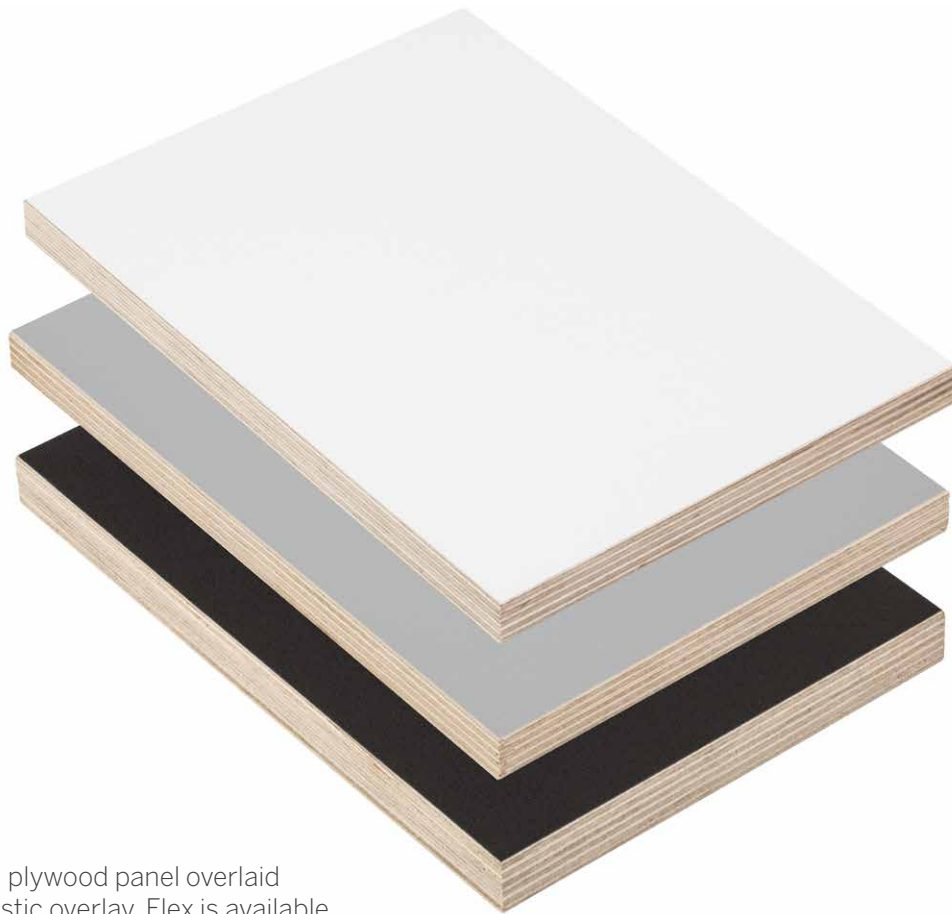


Birch Ply

Flex



Metsä Wood Flex is a birch plywood panel overlaid with a coloured thermoplastic overlay. Flex is available in range of colours and ready finished surfaces. The combination of technical properties with high class surfaces makes Flex an excellent panel for various interior applications.

APPLICATIONS

Metsä Wood Flex provides an easy ready finished surface solution.

- **Transport industry:** Transit and flight cases
- **Building industry:** Furniture, shop-, kitchen- and sanitary fittings.

MAJOR ADVANTAGES

- High quality surfaces
- Excellent impact and crack resistance
- Easy to fix and cut
- Good wear resistance
- Easy to clean
- Good resistance against most chemicals
- Strong and rigid panel
- Light and dimensionally stable
- Environmentally friendly

BASE PLYWOOD

The base plywood of Metsä Wood Flex is Metsä Wood Birch, which is made of cross-bonded 1.4 mm thick birch veneers and bonded with weather and boil-resistant phenol formaldehyde adhesive.

FLEX 02 OVERLAY

The panel is overlaid with coloured, 0,2 mm thick lightly structured (miniburl) polypropylene overlay.

The overlay is bonded to plywood with water resistant glue. Metsä Wood Flex is available in range of colours: e.g. White02 (RAL 9016), Black02 (RAL 9004), Grey02 (RAL 7040). A light grey balancer foil is also available.

SURFACE PROPERTIES

The surface of the overlay is slightly structured to improve wear and scratch resistance. Overlay is elastic, tough and does not crack easily. The overlay is safe to use and it is free of chlorine, halogens, plasticizer, formaldehyde and heavy metals.

The surface is easy to clean with water and normal detergents. Strong acids, alkalis and e.g. acetone may cause visual changes on the surface.

Metsä Wood Flex plywood products have very high surface quality and the surface is susceptible to scratches due to its softer appearance, extra caution has to be practised in handling and storing the panels to prevent damage. Extreme moisture penetration may cause visible changes on the appearance of the product.

Birch Ply

Flex

Technical properties of surface

- Taber value is approx 2000 R depending on overlay*
 - Colour stability 6-7 according to DIN 54404
 - Colour change $\Delta E < 1$ according to ISO 4892-2 (600 h)
 - Crack resistance EN13696 no cracks
 - Impact resistance Class IC3 according to EN438-2
- * Abrasion resistance is tested according to EN 438-2 / DIN 53799

EDGE SEALING

Panel edges are sealed against moisture absorption with acrylic edge sealing paint. The colour of the edge sealing is transparent, other colours are available on request. Even though edge sealing slows down the absorption of moisture into the panel, it does not eliminate it completely.

PANEL SIZES

Metsä Wood Flex is available in sizes:

- 1200 / 1220 / 1250 mm x 2400 / 2440 / 2500 / 3000 / 3050 / 3660 mm
 - 1500 / 1525 mm x 2500 / 3000 / 3050 / 3660 mm
- The first measurement indicates the orientation of the surface veneer grain.

Other sizes are available on request.

SIZE TOLERANCES

Measured in accordance with standard EN 324, the plywood size and squareness tolerances meet EN 315 requirements.

PANEL TOLERANCES

LENGTH / WIDTH	TOLERANCE
< 1000 mm	±1 mm
1000-2000 mm	±2 mm
> 2000 mm	±3 mm
Squareness	±0.1 % or ±1 mm/m
Edge straightness	±0.1 % or ±1 mm/m

THICKNESSES, STRUCTURES AND THICKNESS TOLERANCES

The thickness tolerances fulfil the requirements of standard EN 315 and are in part more stringent than the official requirements.

THICKNESSES, STRUCTURES AND THICKNESS TOLERANCES OF THE PANELS*

NOMINAL THICKNESS	NUMBER OF PLYES	THICKNESS TOLERANCE		WEIGHT
(mm)	(pcs)	min. (mm)	max. (mm)	kg/m ²
4	3	3.5	4.1	2.7
6.5	5	6.1	6.9	4.4
9	7	8.8	9.5	6.1
12	9	11.5	12.5	8.2
15	11	14.3	15.3	10.2
18	13	17.1	18.1	12.2
21	15	20.0	20.9	14.3
24	17	22.9	23.7	16.3
27	19	25.2	26.8	18.4
30	21	28.1	29.9	20.4

* Moisture content of the product affects its dimensions

* Average density of Metsä Wood birch plywood is 680 kg/m³ (at relative humidity of RH 65%)

* Special structures and thicknesses are available on request

* Customised tolerances are possible but must be agreed separately

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BONDING CLASSES

Metsä Wood plywood panels are bonded with a weather and boil-resistant phenol formaldehyde adhesive (WBP, BFU, AW, exterior). The gluing meets the requirements of the following international standards:

- EN 314-2 / Class 3 (exterior)
- DIN 68705-3 / BFU 100
- BS 6566 Part 8 / WBP

The overlay is bonded to plywood with weather resistant adhesive (EN 204 class D4)

FORMALDEHYDE EMISSIONS

Determined according to EN 717-1, the formaldehyde emitted by Metsä Wood Birch falls far below the Class E1 requirement of $\leq 0,100$ ppm and fulfils also the most stringent requirements in the world ($\leq 0,030$ ppm). The formaldehyde emission of Metsä Wood Birch is approximately 0,013 ppm. Thermoplastic overlay does not contain any formaldehyde.

PANEL STRENGTH PROPERTIES

Metsä Wood Flex strength and elasticity properties are identical with the Metsä Wood Birch standard plywood properties. The properties are specified according to standards EN 789 and EN 1058 and can be found in the Metsä Wood Birch Declaration of Performance (DoP). DoP documents can be downloaded from www.metsawood.com/dop.

MACHINING

Metsä Wood Flex plywood panels can be machined according to customer specification on special request.

PACKING

Metsä Wood Flex panels are packed in covered pallets.

PACKING QUANTITIES

PANEL SIZE	mm	NUMBER OF PANELS PER PALLET BY THICKNESS									
		4	6.5	9	12	15	18	21	24	27	30
1500/1525 x 2400-3660 1200/1220/1250 x 3000-3660		150	90	65	50	40	35	30	25	25	20
1500/1525 x 1500-2135 1200/1220/1250 x 1200-2750		240	140	100	75	60	50	45	40	35	30

FURTHER INFORMATION

- Metsä Wood Birch Declaration of Performance (www.metsawood.com/dop)

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