

S-beam



Kerto® LVL S-beam combines excellent technical performance with ease of use. Its essential qualities include strength, dimensional stability and light weight. It is an ideal choice for all types of construction projects – renovation, new buildings, pre-fabricated houses and elements.

Kerto LVL S-beam is made of 0.12 inches thick strength graded softwood veneers. The grain direction of all the veneers is the same. The veneers are bonded with weather- and boil-resistant phenol formaldehyde adhesive.

S-beams can be used both as horizontal and vertical bearers in various construction applications. S-beam has excellent strength-to-weight ratio which allows long spans with minimal deflection. Installation can be carried out without any heavy machinery, even in confined spaces.

Main Applications

Structural applications:

- Beams and headers
- Floor joists
- Rafters and ridge beams
- Trusschords
- Studs and columns
- Portal frames
- Components for roof, floor and wall elements

Industrial applications:

- Industrial and heavy duty door frames
- Concrete formwork
- Scaffolding

Major advantages

- **Strong and rigid**
- **Excellent strength-to-weight ratio**
- **Long spans with minimal deflection**
- **Dimensional stability improved against warp and twist**
- **Great workability and quick to install**
- **Easy to fasten, staple, screw, nail and drill using conventional woodworking tools**
- **Ensures material efficiency with customized product dimensions**
- **Easy to design in CSD iStruct® software**
- **Made of sustainable Nordic Wood and PEFC certified**
- **Environmentally friendly**
- **Kerto LVL (1 ft³) contains the stored carbon equivalent to 48.51 lbs CO₂**

Approvals and design properties

Kerto LVL S-beam has ICC-ES evaluation report ESR-3633 and the allowable design values are stated in this report. Quality and performance testing is carried out under a quality control program by ICC-ES with regular inspections and audits by Eurofins Expert Services Oy.

Kerto LVL production is managed according to principles of standard ISO 9001.

Standard sizes

Thickness	1½"	1¾"					
Width/height	3½"	5½"	7¼"	9¼"	9½"	11¼"	
	11⅞"	14"	16"	18"	20"	22"	24"

Other sizes are available on request in 0.12 in thickness increments.

Overall dimensions

	MINIMUM	MAXIMUM
Thickness	1⅛"	3"
Width/height	2"	98" **
Length	78" *	82" **

* Short lengths are available on request (< 78")

** For products wider than 72", maximum length is 66'. For lengths of more than 52' please confirm with logistics first.

Standard tolerances

	SIZE	MINIMUM	MAXIMUM
Thickness	≤ 1⅛"	-0.04 in	+0.04 in
	1⅛" to 2¼"	-0.08 in	+0.08 in
	> 2¼"	-0.12 in	+0.12 in
Width/Height	< 16"	-0.08 in	+0.08 in
	≥ 16"	-0.5 %	+0.5 %
Length	All	-0.20 in	+0.20 in

In moisture content of 10 ± 2 %. Special tolerances are available on request.

SANDING OF KERTO LVL AFFECTS PRODUCT THICKNESSES

- Optical sanding reduces the original nominal thickness by approximately 0.04 in. The standard thickness tolerances apply to the sanded nominal thickness. Structural design shall be made according to the sanded nominal thickness.
- Calibrated sanding reduces the original nominal thickness by approximately 0.12 in. The thickness tolerance of calibrated sanded products is +/- 0.02 in from the target thickness. The dark glue line may become visible as it is allowed to sand through the face veneers. Structural design shall be made according to the sanded nominal thickness.

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Formaldehyde emissions

Determined according to EN 717-1, the formaldehyde emitted by Kerto LVL falls far below the Class E1 requirement of ≤ 0.100 ppm and fulfils also the most stringent requirements in the world (≤ 0.030 ppm). The formaldehyde emission of Kerto LVL is approximately 0.018 ppm.

Bonding

Kerto LVL is bonded with a weather- and boil-resistant phenol formaldehyde adhesive. The gluing meets the requirements of the standard EN 14374. The face veneer scarf joints on the front side of the product are glued with colourless adhesive.

During hot pressing the adhesive cures as thermoset plastic, and therefore is inert and non-hazardous to humans and animals.

Further processing

Kerto LVL S-beam can be further processed in various ways according to end-use requirements.

Sanding	Optical sanding, 2 sided only Calibrated sanding, 2 sided only
Machining	Special sizes and shapes, notches and holes
Multiple-gluing (GLVL)	See separate product data sheet for GLVL
Temporary weather protection - up to width 24"	WeatherGuard
End painting	Protective painting for the ends of the beams

Packaging

Products are packed in moisture-resistant plastic wrapping or packing hoods. Packages can be stored outside only temporarily. Longer-term storage is recommended under cover in dry conditions.

Further information

- ICC-ES Evaluation Report ESR-3633 (www.icc-es.org)
- Kerto LVL S-beam brochure (USA)
- Kerto GLVL S-beam product data sheet (USA version)

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