METSÄ WOOD
SPRUCE PLYWOOD PRODUCTS

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MAJOR ADVANTAGES

• Lightweight and dimensionally stable
• Strong and rigid
• Can act simultaneously as load-bearing construction and stiffening element
• Easy to machine and install using conventional woodworking tools and fasteners
  - panel is impact resistant and does not crumble
  - good base for fasteners
• Environmentally friendly
• Available with square edges and tongue-and-groove profiles
• Weather- and boil-proof bonding

BASE PLYWOOD

Metsä Wood Spruce plywood is made of cross-bonded 3 mm thick coniferous veneers and bonded with a weather- and boil-resistant phenol formaldehyde adhesive.

APPLICATIONS

Metsä Wood Spruce is an uncoated softwood plywood manufactured from a long-grained, homogenous Nordic conifer with straight fibres. It is an excellent general-purpose construction panel, ideal for both interior and exterior construction work and any other uses where strength, stability, light weight and versatility are valued.

Metsä Wood Spruce is a multi-purpose construction panel that is also suitable for various other applications.

- Building applications: floor, wall and roof structures, renovations, agricultural structures, pedestrian bridges, construction platforms etc.
- Concrete formwork: concrete moulds for arched casting and other loose-panel formwork
- Transport industry: walls of containers, coaches and trailers etc.
- Other applications: packing applications, furniture, fences, hoardings, canopies etc.
**SURFACE PROPERTIES**

Metsä Wood Spruce plywood panels can be unsanded or sanded on both sides. The surface can be treated with standard paints, lacquers, varnishes and protection treatments applicable to wood products. It is recommended to confirm the compatibility of the surface treatment with the supplier.

The surface grades are determined by the grade of the surface veneers as follows:

<table>
<thead>
<tr>
<th>Spruce plywood surfaces</th>
<th>Typical properties</th>
</tr>
</thead>
<tbody>
<tr>
<td>II</td>
<td>sound surface, might be repaired with filler, un repaired defects with Ø max. 5 mm are permitted</td>
</tr>
<tr>
<td>III+</td>
<td>open defects repaired with filler</td>
</tr>
<tr>
<td>III</td>
<td>standard quality, with open defects such as knotholes and veneer checks</td>
</tr>
</tbody>
</table>

Primary grade combinations are II/III and III/III.

Classification of Metsä Wood Spruce surface grade meets the requirements of EN 635.

**PANEL SIZES**

Metsä Wood Spruce is available in sizes:
- 2400 / 2440 / 2500 mm x 1200 / 1220 / 1250 mm
- 2400 / 2440 mm x 600 / 610 mm

The first measurement indicates the orientation of the surface veneer grain. Other sizes are available on request.

**SIZE TOLERANCES**

Measured in accordance with standard EN 324, the plywood size and squareness tolerances meet the requirements of EN 315.

**PANEL TOLERANCES**

<table>
<thead>
<tr>
<th>LENGTH / WIDTH</th>
<th>TOLERANCE</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt; 1000 mm</td>
<td>±1 mm</td>
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<tr>
<td>1000-2000 mm</td>
<td>±2 mm</td>
</tr>
<tr>
<td>&gt; 2000 mm</td>
<td>±3 mm</td>
</tr>
<tr>
<td>Squarness</td>
<td>±0.1 % or ±1 mm/m</td>
</tr>
<tr>
<td>Edge straightness</td>
<td>±0.1 % or ±1 mm/m</td>
</tr>
</tbody>
</table>

**THICKNESS, STRUCTURES AND THICKNESS TOLERANCES**

The thickness tolerances fulfill the requirements of standard EN 315 and are, in part, more stringent than the official requirements.

**THICKNESSES, STRUCTURES AND THICKNESS TOLERANCES OF THE PANELS**

<table>
<thead>
<tr>
<th>NOMINAL THICKNESS (mm)</th>
<th>NUMBER OF PLIES (no.)</th>
<th>THICKNESS TOLERANCE</th>
<th>WEIGHT kg/m²</th>
</tr>
</thead>
<tbody>
<tr>
<td>9</td>
<td>3</td>
<td>8.8 - 9.5</td>
<td>4.1</td>
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<tr>
<td>12</td>
<td>4</td>
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<td>10</td>
<td>28.1 - 29.9</td>
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</tr>
</tbody>
</table>

* The moisture content of the product affects its dimensions
* Average density of Metsä Wood Spruce plywood is 460 kg/m³ (at a relative humidity of 65%)
* Special structures and thicknesses are available on request
* Customised tolerances are possible but must be agreed separately

**BONDING CLASSES**

Metsä Wood plywood panels are bonded with a weather- and boil-resistant phenol formaldehyde adhesive (WBP, BFU, AW, exterior).

The gluing meets the requirements of the following international standards:
- EN 314-2 / Class 3 (exterior)
- DIN 68705-3 / BFU 100
- BS 6566 Part 8 / WBP
- JAS / Structural plywood / Class 2

**FORMALDEHYDE EMISSIONS**

Determined according to EN 717-1, the formaldehyde emitted by Metsä Wood Spruce falls far below the Class E1 requirement of ≤ 0.100 ppm and also fulfills the most stringent requirements in the world (≤ 0.030 ppm). The formaldehyde emission of Metsä Wood Spruce is approximately 0.018 ppm.

**PANEL STRENGTH PROPERTIES**

Metsä Wood Spruce is a CE marked product. The strength and elasticity properties are specified according to standards EN 789 and EN 1058 and can be found in the Metsä Wood Spruce Declaration of Performance (DoP). The DoP documents can be downloaded from www.metsawood.com/dop.

**MACHINING**

Metsä Wood Spruce plywood can be delivered with tongue-and-groove edge machining on either two sides or four sides. Tongue-and-groove panels are always sanded. Tongue-and-groove machining decreases net panel size by 10 mm. Tongue-and-groove machining is available for panel thicknesses ≥ 12 mm.

**PACKING QUANTITIES**

Metsä Wood Spruce panels are packed in moisture resistant plastic wrapping.

<table>
<thead>
<tr>
<th>PANEL SIZE</th>
<th>NUMBER OF PANELS PER PALLET BY THICKNESS</th>
</tr>
</thead>
<tbody>
<tr>
<td>2400/2440 x 1200/1220/1250</td>
<td>110 85 65 55 45 40 35 30</td>
</tr>
<tr>
<td>2400/2440 x 600/610</td>
<td>220 170 130 110 90 80 70 60</td>
</tr>
</tbody>
</table>

**FURTHER INFORMATION**

- Metsä Wood Spruce Declaration of Performance (www.metsawood.com/dop)
- Metsä Wood Spruce Plywood Manual
- Metsä Wood Spruce Plywood for Construction brochure
- Metsä Wood Concrete Formwork brochure
Metsä Wood Spruce WeatherGuard is a softwood plywood that has a hydrophobic surface. The surface rejects rainwater and therefore reduces the amount of water absorbed by the panel during construction work. At the same time, the surface allows the panel to breathe and water vapour to move freely.

**APPLICATIONS**
Metsä Wood Spruce WeatherGuard is a multi-purpose construction panel that is also suitable for various other applications.
- **Building applications:** floor, wall and roof structures, agricultural structures, pedestrian bridges, construction platforms etc.
- **Renovation:** repairing, improving and renovating buildings
- **Other applications:** packing applications, vehicle industry, fences, hoardings etc.

**MAJOR ADVANTAGES**
- Temporary protection against rain
- Shorter drying period of structures
- Better dimensional stability under changing conditions
- Treatment does not block water vapour movements
- Strong, rigid and lightweight
- Easy to machine and install using conventional woodworking tools and fasteners
  - panel is impact resistant and does not crumble
  - good base for fasteners
- Weather- and boil-proof bonding
- Environmentally friendly
- Available with square edges and tongue-and-groove profiles
BASE PLYWOOD
The base plywood of Metsä Wood Spruce WeatherGuard is Metsä Wood Spruce, which is made of cross-bonded 3 mm thick coniferous veneers and bonded with a weather- and boil-resistant phenol formaldehyde adhesive.

SURFACE PROPERTIES
Metsä Wood Spruce WeatherGuard panels can be unsanded or sanded on both sides. The WeatherGuard treatment is transparent and gives temporary protection against rain.

The surface can be treated with standard paints, lacquers, varnishes and protection treatments applicable to wood products. It is recommended to confirm the compatibility of the surface treatment with the supplier. Also, carpets, linoleum, tiles etc. can be glued to the surface.

The surface grades are determined by the grade of the surface veneers as follows:

Spruce plywood surfaces

II  – sound surface, might be repaired with filler, unrepaired defects with Ø max. 5 mm are permitted.

III – standard quality, with open defects such as knotholes and veneer checks.

Primary grade combination is III/III.

Classification of Metsä Wood Spruce surface grade meets the requirements of EN 635.

PANEL SIZES
Metsä Wood Spruce WeatherGuard is available in sizes:

- 2400 / 2440 / 2500 mm x 1200 / 1220 / 1250 mm
- 2400 / 2440 mm x 600 / 610 mm

Other sizes are available on request.

SIZE TOLERANCES
Measured in accordance with standard EN 324, the plywood size and squareness tolerances meet the requirements of EN 315.

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<th>PANEL TOLERANCES</th>
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* The moisture content of the product affects its dimensions
* Special structures and thicknesses are available on request
* Customised tolerances are possible but must be agreed separately

BONDING CLASSES
Metsä Wood plywood panels are bonded with a weather- and boil-resistant phenol formaldehyde adhesive (WBP, BFU, AW, exterior).

The gluing meets the requirements of the following international standards:
- EN 314-2 / Class 3 (exterior)
- DIN 68705-3 / BFU 100
- BS 6566 Part 8 / WBP

FORMALDEHYDE EMISSIONS
Determined according to EN 717-1, the formaldehyde emitted by Metsä Wood Spruce falls far below the Class E1 requirement of ≤ 0.100 ppm and also fulfils the most stringent requirements in the world (≤ 0.030 ppm). The formaldehyde emission of Metsä Wood Spruce is approximately 0.018 ppm. WeatherGuard treatment does not contain any formaldehyde.

PANEL STRENGTH PROPERTIES
Metsä Wood Spruce WeatherGuard is a CE marked product and its strength and elasticity properties are identical to the properties of standard Metsä Wood Spruce plywood. The properties are specified according to standards EN 789 and EN 1058 and can be found in the Metsä Wood Spruce WeatherGuard Declaration of Performance (DoP). The DoP documents can be downloaded from www.metsawood.com/dop.

MACHINING
Metsä Wood Spruce WeatherGuard plywood can be delivered with tongue-and-groove edge machining on either two sides or four sides. Tongue-and-groove panels are always sanded. Tongue-and-groove machining decreases net panel size by 10 mm. Tongue-and-groove machining is available for panel thicknesses ≥ 12 mm.
PACKING
Metsä Wood Spruce WeatherGuard panels are packed in moisture resistant plastic wrapping.

PACKING QUANTITIES

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<tr>
<th>PANEL SIZE</th>
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FURTHER INFORMATION
- Metsä Wood Spruce WeatherGuard Declaration of Performance (www.metsawood.com/dop)
- Metsä Wood Spruce Plywood Manual
- Metsä Wood Spruce Plywood for Construction brochure
- Metsä Wood Concrete Formwork brochure
Metsä Wood Spruce MouldGuard is a multi-purpose construction panel for conditions where the relative humidity may exceed 75%. It can be used in the same way as standard Metsä Wood Spruce plywood, but it should be protected from direct rain and UV radiation. Direct contact with foodstuffs, animal feed or similar must be avoided.

- **Building applications:** roof, floor and wall structures, agricultural buildings, attics, roof overhangs etc.
- **Renovation:** repairing, improving and renovating buildings
- **In general:** applications with a risk of increased humidity, such as unheated buildings and structures, e.g. garages, roof panels

### MAJOR ADVANTAGES
- Improved resistance to mould and blue stain in humid conditions
- Ready-to-use surface saves time at the construction site
- Strong, rigid and lightweight
- Easy to machine and install using conventional woodworking tools and fasteners
  - panel is impact resistant and does not crumble
  - good base for fasteners
- Weather- and boil-proof bonding
- Available with square edge and tongue-and-groove profiles
BASE PLYWOOD
The base plywood of Metsä Wood Spruce MouldGuard is Metsä Wood Spruce, which is made of cross-bonded 3 mm thick coniferous veneers and bonded with a weather- and boil-resistant phenol formaldehyde adhesive.

SURFACE PROPERTIES
Metsä Wood Spruce MouldGuard panels have a light brown colour. The surface can be unsanded or sanded on both sides. The surface can be further treated with standard paints, lacquers and varnishes applicable to wood products. It is recommended to confirm the compatibility of the surface treatment with the supplier.

The surface grades are determined by the grade of the surface veneers as follows:

Spruce plywood surfaces Typical properties
II sound surface, might be repaired with filler, unrepaired defects with Ø max. 5 mm are permitted.
III standard quality, with open defects such as knotholes and veneer checks.

Primary grade combination is III/III.

Classification of Metsä Wood Spruce surface grade meets the requirements of EN 635.

PANEL SIZES
Metsä Wood Spruce MouldGuard is available in sizes:
- 2400 / 2440 / 2500 mm x 1200 / 1220 / 1250 mm
- 2400 / 2440 mm x 600 / 610 mm

The first measurement indicates the orientation of the surface veneer grain. Other sizes are available on request.

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THICKNESS, STRUCTURES AND THICKNESS TOLERANCES
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</table>

* The moisture content of the product affects its dimensions
* Average density of Metsä Wood Spruce plywood is 460 kg/m³ (at a relative humidity of 65 %)
* Special structures and thicknesses are available on request
* Customised tolerances are possible but must be agreed separately

PERFORMANCE AGAINST MOULD GROWTH
Metsä Wood Spruce MouldGuard is surface impregnated with a wood preservative. Spruce MouldGuard has been tested by VTT Technical Research Centre of Finland. According to the test results, the mould and blue stain resistance is significantly better (4-5 times) than standard Metsä Wood Spruce plywood.

The preservative is classified for hazard class 3 (EN 599-1). The efficiency of the chemical has been verified according to the EN 113 (decay) and EN 152-1 (blue stain) tests.

Production of Spruce MouldGuard is controlled by VTT.

Biocidal Products Regulation (EU) No 528/2012
Spruce MouldGuard is treated with biocide:
- preservative surface treatment reduces the risk of mould growth and blue stain
- active substances: propiconazole, 3-iodo-2-propynyl butylcarbamate
- direct contact to foodstuffs or animal feed should be avoided.

BONDING CLASSES
Metsä Wood plywood panels are bonded with a weather- and boil-resistant phenol formaldehyde adhesive (WBP, BFU, AW, exterior).

The gluing meets the requirements of the following international standards:
- EN 314-2 / Class 3 (exterior)
- DIN 68705-3 / BFU 100
- BS 6566 Part 8 / WBP

FORMALDEHYDE EMISSIONS
Determined according to EN 717-1, the formaldehyde emitted by Metsä Wood Spruce falls far below the Class E1 requirement of ≤ 0.100 ppm and also fulfils the most stringent requirements (≤ 0.030 ppm). The formaldehyde emission of Metsä Wood Spruce is approximately 0.018 ppm. The MouldGuard treatment does not contain any formaldehyde.

>>
Spruce Ply
MouldGuard

PANEL STRENGTH PROPERTIES
Metsä Wood Spruce MouldGuard is a CE marked product and its strength and elasticity properties are identical to the properties of standard Metsä Wood Spruce plywood. The properties are specified according to standards EN 789 and EN 1058 and can be found in the Metsä Wood Spruce MouldGuard Declaration of Performance (DoP). The DoP documents can be downloaded from www.metsawood.com/dop.

MACHINING
Metsä Wood Spruce MouldGuard panels can be delivered with tongue-and-groove edge machining on either two sides or four sides. Tongue-and-groove panels are always sanded. Tongue-and-groove machining decreases net panel size by 10 mm. Tongue-and-groove machining is available for panel thicknesses ≥ 12 mm.

PACKING
Metsä Wood Spruce MouldGuard panels are packed in moisture resistant plastic wrapping.

PACKING QUANTITIES

<table>
<thead>
<tr>
<th>PANEL SIZE</th>
<th>mm</th>
<th>9</th>
<th>12</th>
<th>15</th>
<th>18</th>
<th>21</th>
<th>24</th>
<th>27</th>
<th>30</th>
</tr>
</thead>
<tbody>
<tr>
<td>2400/2440/2500 x 1200/1220/1250</td>
<td></td>
<td>110</td>
<td>85</td>
<td>65</td>
<td>55</td>
<td>45</td>
<td>40</td>
<td>35</td>
<td>30</td>
</tr>
</tbody>
</table>

WASTE HANDLING
Metsä Wood Spruce MouldGuard can be considered a biofuel (EN 14961-1) and it can be safely burnt when the combustion temperature is at least 850 °C and the correct combustion conditions are maintained. Due to the preservative treatment, the correct combustion conditions and suitable waste-burning plants should be checked locally.

FURTHER INFORMATION
• Metsä Wood Spruce MouldGuard Declaration of Performance (www.metsawood.com/dop)
• Metsä Wood Spruce Plywood Manual
• Metsä Wood Spruce Plywood for Construction brochure
Metsä Wood Spruce FireResist is a surface impregnated softwood plywood with enhanced fire performance. The European reaction to fire classification for Spruce FireResist is B (according to EN 13501-1). The product is suitable for interior applications, and it must be protected from weather exposure at all times.

**APPLICATIONS**
Metsä Wood Spruce FireResist is a construction panel to be used in applications that require enhanced fire performance and reaction to fire class B products. Suitable uses are interior applications in dry conditions and fully protected from the weather (service class 1, EN 1995-1-1).
- **Building applications:** wall, ceiling and flooring structures with fire performance requirements. Load-bearing and stiffening structures.
- **In general:** applications that require enhanced reaction to fire classification or improved fire performance.

**MAJOR ADVANTAGES**
- Enhanced fire performance
- Reaction to fire classification B-s1, d0; B-s2, d0; Bfl-s1
- Very limited contribution to fire
- Decreased need for structural protection with gypsum board
- Enables load-bearing panel structures
- Can be painted with most common solvent-based paints
- Strong, rigid and lightweight
- Easy to machine and install using conventional woodworking tools and fasteners
- Panel is impact resistant and does not crumble
- Good base for fasteners
- Available with square edges and tongue-and-groove profiles
BASE PLYWOOD
The base plywood of Metsä Wood Spruce FireResist is Metsä Wood Spruce, which is made of cross-bonded 3 mm thick coniferous veneers and bonded with a weather- and boil-resistant phenol formaldehyde adhesive.

SURFACE PROPERTIES
Metsä Wood Spruce FireResist panels have a light yellow colour. The surface is always sanded on both sides, and the visual properties are similar to normal Spruce Plywood. The surface can be treated with solvent-based paints and varnishes applicable to wood products. It is recommended to confirm the compatibility of the surface treatment with the supplier.

The surface grades are determined by the grade of the surface veneers as follows:

- Spruce plywood surfaces
  - II: Typical properties, might be repaired with filler, unrepaired defects with Ø max. 5 mm are permitted
  - III: Standard quality, with open defects such as knotholes and veneer checks

Metsä Wood Spruce FireResist grade combination is II/III.

Classification of Metsä Wood Spruce FireResist surface grade meets the requirements of EN 635.

PANEL SIZES
Metsä Wood Spruce FireResist is available in sizes:

- 2400 / 2440 / 2500 mm x 1200 / 1220 / 1250 mm
  
  The first measurement indicates the orientation of the surface veneer grain.

Other sizes are available on request.

SIZE TOLERANCES
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<th>NOMINAL THICKNESS (mm)</th>
<th>NUMBER OF PLIES (n.)</th>
<th>THICKNESS TOLERANCE (min. (mm) to max. (mm))</th>
<th>WEIGHT (kg/m²)</th>
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</tr>
</tbody>
</table>

* The moisture content of the product affects its dimensions
* Average density of Metsä Wood Spruce plywood is 460 kg/m³ (at a relative humidity of 65%)
* Special structures and thicknesses are available on request
* Customised tolerances are possible but must be agreed separately

PERFORMANCE AGAINST FIRE
Metsä Wood Spruce FireResist is surface impregnated with fire retardant. The product is available in the following fire classifications (EN 13501-1):

- B-s1, d0 (ceiling and wall structures)
- B-s2, d0 (ceiling and wall structures)
- B Fl-s1 (floor structures)

Reaction to fire class B products have very limited contribution to fire and no potential for sudden spread of flames. Production of smoke is very limited (s1) or limited (s2) depending on the end use structure. No flaming droplets or particles occur (d0). More information on the classifications can be found in the Metsä Wood Spruce Plywood Manual.

Spruce FireResist is classified for permanent use in interior applications according to NT Fire 054 criteria, class INT.

Spruce FireResist is tested and classified by VTT Expert Services Ltd in Finland. The product is CE marked and VTT carries out continuous surveillance.

BONDING CLASSES
Metsä Wood plywood panels are bonded with a weather- and boil-resistant phenol formaldehyde adhesive (WBP, BFU, AW, exterior).

The gluing meets the requirements of the following international standards:

- EN 314-2 / Class 3 (exterior)
- DIN 68705-3 / BFU 100
- BS 6566 Part 8 / WBP

FORMALDEHYDE EMISSIONS
Determined according to EN 717-1, the formaldehyde emitted by Metsä Wood Spruce falls far below the Class E1 requirement of ≤ 0.100 ppm and also fulfils the most stringent requirements in the world (≤ 0.030 ppm). The formaldehyde emission of Metsä Wood Spruce is approximately 0.018 ppm. The FireResist treatment does not contain any formaldehyde.
PANEL STRENGTH PROPERTIES
Metsä Wood Spruce FireResist is a CE marked product and its strength and elasticity properties are identical to the properties of standard Metsä Wood Spruce plywood. The properties are specified according to standards EN 789 and EN 1058 and can be found in the Metsä Wood Spruce FireResist Declaration of Performance (DoP). The DoP documents can be downloaded from www.metsawood.com/dop.

MACHINING
Metsä Wood Spruce FireResist plywood can be delivered with tongue-and-groove edge machining on either two sides or four sides. Spruce FireResist panels are always sanded. Tongue-and-groove machining decreases net panel size by 10 mm.

PACKING
Metsä Wood Spruce FireResist panels are packed in moisture resistant plastic wrapping.

PACKING QUANTITIES

<table>
<thead>
<tr>
<th>PANEL SIZE</th>
<th>mm</th>
<th>15</th>
<th>18</th>
<th>21</th>
<th>24</th>
<th>27</th>
<th>30</th>
</tr>
</thead>
<tbody>
<tr>
<td>2400/2440/2500 x 1200/1220/1250</td>
<td></td>
<td>65</td>
<td>55</td>
<td>45</td>
<td>40</td>
<td>35</td>
<td>30</td>
</tr>
</tbody>
</table>

WASTE HANDLING
Metsä Wood Spruce FireResist can be considered a biofuel (EN 14961-1) and it can be safely burnt when the combustion temperature is at least 850 °C and the correct combustion conditions are maintained. Due to the fire retardant character of the product, it is recommended to chip the panels and mix them with easily combustible material to ensure favourable combustion. Spruce FireResist does not contain heavy metals, boron or halogenated compounds, or anything else classified as hazardous waste.

FURTHER INFORMATION
- Metsä Wood Spruce FireResist Declaration of Performance (www.metsawood.com/dop)
- Metsä Wood Spruce Plywood Manual
- Metsä Wood Spruce Plywood for Construction brochure
- Metsä Wood Spruce Plywood Fire Solutions brochure
Metsä Wood Spruce Flex is a softwood plywood overlaid with a coloured thermoplastic overlay. The panel is suitable for interior applications, such as wall and ceiling panels for agricultural constructions and warehouses.

**APPLICATIONS**

Metsä Wood Spruce Flex is a multi-purpose construction panel that can be used, for example, in ceilings, interior walls, packaging and other applications where a ready-finished surface solution is needed. Easy to clean, it is well suited for use as, for example, interior cladding for cattle housing.

**MAJOR ADVANTAGES**

- Ready-finished surface
- Excellent impact and crack resistance
- Lightweight, strong and dimensionally stable
- Easy to fix and cut
- Good wear resistance
- Easy to clean
- Good resistance against most chemicals
- Environmentally friendly
- Weather- and boil-proof bonding

**BASE PLYWOOD**

The base plywood of Metsä Wood Spruce Flex is Metsä Wood Spruce, which is made of cross-bonded 3 mm thick coniferous veneers and bonded with a weather- and boil-resistant phenol formaldehyde adhesive.

**OVERLAY**

Metsä Wood Spruce Flex has a thermoplastic overlay on both sides, which provides a ready-finished surface. The overlay is bonded to the plywood with a water-resistant glue. The overlay colour is white on one side and grey on the other.
SURFACE PROPERTIES
The surface of the overlay is slightly structured to improve wear and scratch resistance. The overlay is elastic, tough and does not crack easily. The overlay is safe to use and free of chlorine, halogens, plasticizers, formaldehyde and heavy metals.

The surface is easy to clean with water and normal detergents. Strong acids, alkalis and e.g. acetone may cause visual changes on the surface.

Metsä Wood Spruce Flex has a ready-finished surface that is susceptible to scratches due to its softer appearance. Due to the structure of the coniferous veneers, some structures may be visible on the overlaid surface. Extra caution has to be taken in handling and storing the panels to prevent damage. Extreme moisture penetration may cause visible changes to the appearance of the product.

Technical properties of the surface
- Taber value is approx. 2000 R
- Colour stability 6-7 according to DIN 54404
- Colour change ΔE < 1 according to ISO 4892-2 (600 h)
- Crack resistance EN13696 no cracks
- Impact resistance Class IC3 according to EN438-2
  * Abrasion resistance is tested according to EN 438-2 / DIN 53799

EDGE SEALING
Panel edges are sealed against moisture absorption with transparent edge sealing paint. Even though edge sealing hinders the absorption of moisture into the panel, it does not eliminate it completely.

PANEL SIZES
Metsä Wood Spruce Flex is available in sizes:
- 2400 / 2440 mm x 1200 / 1220 mm
- 2400 / 2440 mm x 600 / 610 mm

The first measurement indicates the orientation of the surface veneer grain.

SIZE TOLERANCES
Measured in accordance with standard EN 324, the plywood size and squareness tolerances meet the requirements of EN 315.

<table>
<thead>
<tr>
<th>LENGTH / WIDTH</th>
<th>TOLERANCE</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt; 1000 mm</td>
<td>±1 mm</td>
</tr>
<tr>
<td>1000-2000 mm</td>
<td>±2 mm</td>
</tr>
<tr>
<td>&gt; 2000 mm</td>
<td>±3 mm</td>
</tr>
<tr>
<td>Squareness</td>
<td>±0.1 % or ±1 mm/m</td>
</tr>
<tr>
<td>Edge straightness</td>
<td>±0.1 % or ±1 mm/m</td>
</tr>
</tbody>
</table>

LENGTH / WIDTH TOLERANCE

THICKNESS, STRUCTURES AND THICKNESS TOLERANCES

<table>
<thead>
<tr>
<th>NOMINAL THICKNESS</th>
<th>NUMBER OF PLYES</th>
<th>THICKNESS TOLERANCE</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>(mm)</td>
<td>(no.)</td>
<td>min. (mm)</td>
<td>max. (mm)</td>
</tr>
<tr>
<td>9</td>
<td>3</td>
<td>7</td>
<td>9</td>
</tr>
<tr>
<td>12</td>
<td>4</td>
<td>10</td>
<td>12</td>
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<tr>
<td>15</td>
<td>5</td>
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</tr>
<tr>
<td>18</td>
<td>6</td>
<td>16</td>
<td>18</td>
</tr>
<tr>
<td>21</td>
<td>7</td>
<td>19</td>
<td>21</td>
</tr>
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</table>

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* Special structures and thicknesses are available on request
* Customised tolerances are possible but must be agreed separately

BONDING CLASSES
Metsä Wood plywood panels are bonded with a weather- and boil-resistant phenol formaldehyde adhesive (WBP, BFU, AW, exterior).

The gluing meets the requirements of the following international standards:
- EN 314-2 / Class 3 (exterior)
- DIN 68705-3 / BFU 100
- BS 6566 Part 8 / WBP

The overlay is bonded to plywood with a weather-resistant adhesive (EN 204 class D4)

FORMALDEHYDE EMISSIONS
Determined according to EN 717-1, the formaldehyde emitted by Metsä Wood Spruce falls far below the Class E1 requirement of ≤ 0.100 ppm and also fulfils the most stringent requirements in the world (≤ 0.030 ppm).

The formaldehyde emission of Metsä Wood Spruce is approximately 0.018 ppm. The thermoplastic overlay does not contain any formaldehyde.

PANEL STRENGTH PROPERTIES
Metsä Wood Spruce Flex is a CE marked product and its strength and elasticity properties are identical to the properties of standard Metsä Wood Spruce plywood. The properties are specified according to standards EN 789 and EN 1058 and can be found in the Metsä Wood Spruce Flex Declaration of Performance (DoP). The DoP documents can be downloaded from www.metsawood.com/dop.

MACHINING
Edge profiling is available on special request.

PACKING
Metsä Wood Spruce Flex panels are packed either in moisture resistant plastic wrapping or covered pallets.

PACKING QUANTITIES

<table>
<thead>
<tr>
<th>PANEL SIZE (mm)</th>
<th>NUMBER OF PANELS PER PALLET BY THICKNESS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1200/1220 x 2400/2440</td>
<td>100 75 60 50 45</td>
</tr>
</tbody>
</table>

FURTHER INFORMATION
- Metsä Wood Spruce Flex Declaration of Performance (www.metsawood.com/dop)
- Metsä Wood Spruce Plywood Manual
- Metsä Wood Spruce Plywood for Construction brochure